

Date: Wednesday, 2/15/2006 3:46:56 PM  
User: Kim Johnston

# Process Sheet

Customer : CU-DAR001 Dart Helicopters Services	Drawing Name : HARNESS ASSEMBLY
Job Number : 25848	
Estimate Number : 12291	
P.O. Number : N/A	Part Number : D3446045
This Issue : 2/15/2006 S.O. No. : N/A	Drawing Number : D3446 REV.B PRELIM
Prsht Rev. : NC	Project Number : N/A
First Issue : N/A Type : PURCHASED PARTS	Drawing Revision : B
Previous Run : N/A	Material : N/A
Written By : SEE COMMENT BELOW	Due Date : 2/28/2006 Qty: 10 Um: Each
Checked & Approved By : 06.02.16	
Comment : est rev. A 06.02.15 new issue EC	

## Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	OUTSIDE SERVICE	OUTSIDE SERVICES
-----	-----------------	------------------



Comment: Sub-Contracting OUTSIDE SERVICES

Issue P/O: 569

Purchase P/N: 14-1400B0B0B0030-01SSP as per Dwg D3446

Supplier: Schroth Safety Products, Pompano Beach, FI, USA

Ensure Certificate of Conformity is attached

U 06.02.14 10

2.0	141400B0B0B003001SSP	214 harness
-----	----------------------	-------------



Comment: Qty.: 1.0000 Each(s)/Unit Total : 10.0000 Each(s)  
214 harness

3.0	PACKAGING 1	PACKAGING RESOURCE #1
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Comment: PACKAGING RESOURCE #1

Receive & Inspect For Transit Damage

Ensure material certification is attached

P 6/3/2 (10)

4.0	QC6	DIMENSIONAL CHECK
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Comment: DIMENSIONAL CHECK

Ensure Material certification comply to Dwg D3446

06.03.03 10

5.0	PACKAGING 1	PACKAGING RESOURCE #1
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Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: 583

P 6/3/6 (10)

# Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes ☐ No ☒ DQA: ☒ Date: 06/03/07  
 QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Date: Wednesday, 2/15/2006 3:46:57 PM  
User: Kim Johnston

## Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: HARNESS ASSEMBLY

Job Number: 25848

Part Number: D3446045

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

DC

DOCUMENT CONTROL



Comment: DOCUMENT CONTROL  
Inspection Level 21

*SP 06/03/07* (25)

Job Completion



*il 06-03-07*

**Dart Aerospace Ltd**

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

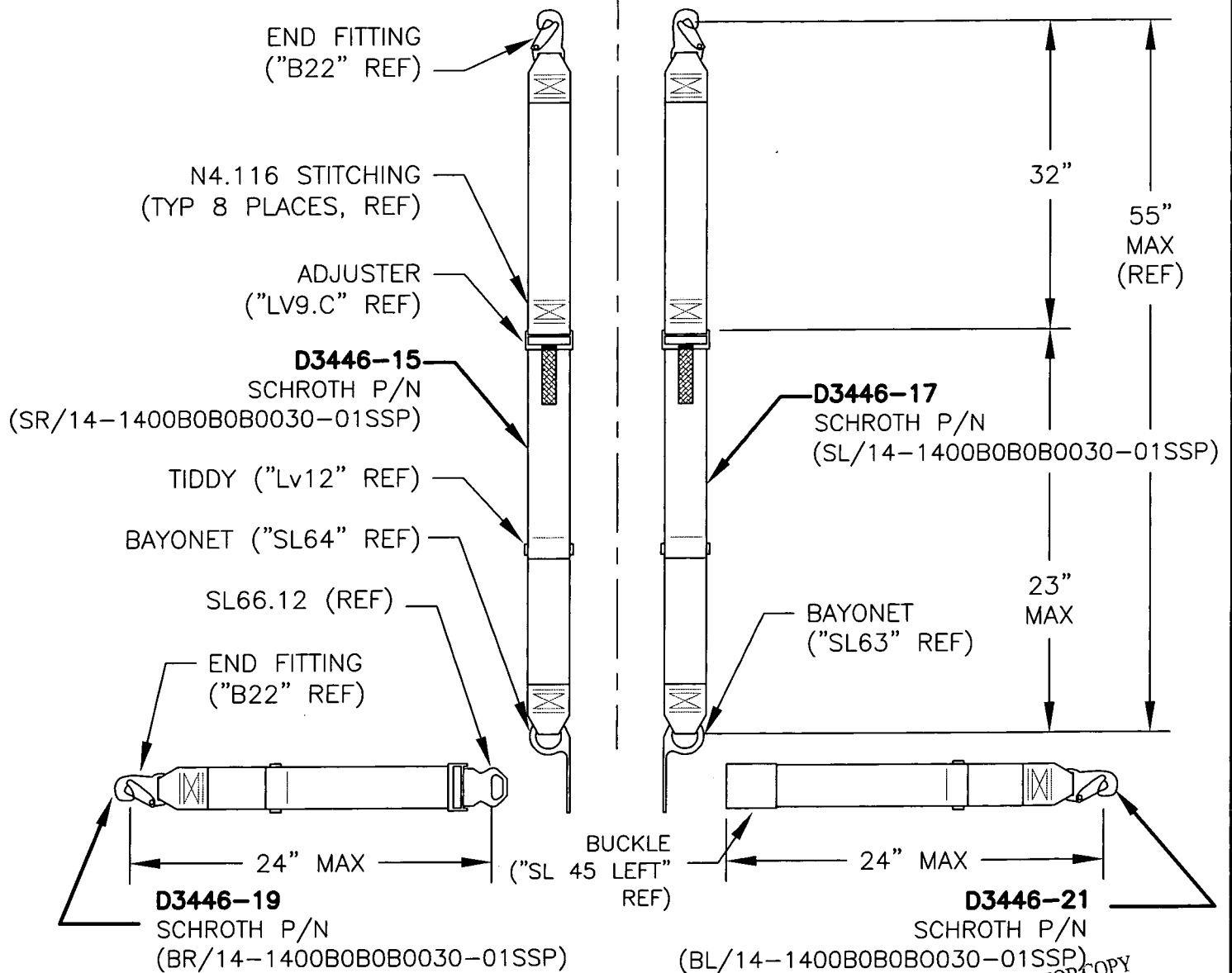
**NOTE:** Date & initial all entries

PRELIMINARY ISSUE

06-02-16

DESIGN CP	DRAWN BY CP	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED	APPROVED	DRAWING NO. D3446	REV. B SHEET 3 OF 3
DATE 06.01.16	TITLE HARNESS ASSEMBLY		SCALE NTS

## SPECIFICATION CONTROL DRAWING



### D3446-045 HARNESS ASSEMBLY

- DESCRIPTION: 4-POINT STATIC HARNESS RESTRAINT SYSTEM WITH LIFT LEVER TO MEET THE REQUIREMENTS OF TSO-C114 LABELLED PER FAR 21.607 WITH ADDITIONAL TEXT ON LABELS: "DART AEROSPACE LTD. P/N D3446-045". USE LAMINATED TAGS.
- PURCHASE: SCHROTH SAFETY PRODUCTS, Pompano Beach, Fl.  
P/N: 14-1400B0B0B0030-01SSP

SHOP COPY  
RETURN TO  
ENGINEERING  
UNCONTROLLED COPY  
SUBJECT TO AMENDMENT  
WITHOUT NOTICE  
WORK ORDER  
NO. 25848

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# Packing Slip

8355

**SCHROTH**  
SAFETY PRODUCTS

**Schroth Safety Products Corp.**

1371 SW 8th St. Unit 8-A Pompano Beach, FL 33069

Ph: 954-784-3178 Fax: 954-784-3179 usa@schroth.com

**Bill To**

DART Aerospace Ltd  
1270 Aberdeen St  
Hawkesbury, ON K6A 1K7  
Canada

Phone: 613-632-3336 Fax: 613-632-4443

**Ship To**

DART Aerospace Ltd  
1270 Aberdeen St  
Hawkesbury, ON K6A 1K7  
Canada

2/27/2006

**Order-  
Line**

**Description**

**Qty**

DAR06004-1	14-1400B0B0B0030-01SSP restraint,4- pt,dart,snap-on,601black Dart Aerospace Ltd, 613-632-3336 P/N: D3446-045	10 ea
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Aircraft SN: Dart

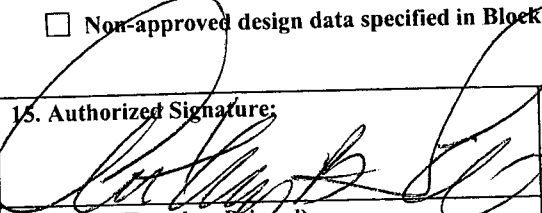
PO: PO000000569

**Notes:** DAR06004

**Ship Via:** Fed-Ex

**FOB:** Our Plant

P-0.569

1. Approving National Aviation Authority/Country:  FAA/UNITED STATES		2. <b>AUTHORIZED RELEASE CERTIFICATE</b> FAA Form 8130-3, AIRWORTHINESS APPROVAL TAG				3. Form Tracking Number:  DAR06004-1	
4. Organization Name and Address:  PT 1662CE Schroth Safety Products, Corp. 1371 S.W. 8 <sup>th</sup> St. Unit 8-A. Pompano Beach Fl, 33069						5. Work Order/Contract/Invoice Number:  DAR06004-1	
6. Item:	7. Description:	8. Part Number:	9. Eligibility:*	10. Quantity:	11. Serial/Batch Number:	12. Status/Work:	
1	Restraint, 4-pt., Dart, snap-on, 601 black	14-1400B0B0B0030-01SSP	"TSO Article N/A"	10	Date Mfg.: 2/06	NEW	
13. Remarks: EXPORT TO CANADA  <div style="text-align: right; font-size: 2em; font-family: cursive;">END</div>							
14. Certifies the items identified above were manufactured in conformity to:  <input checked="" type="checkbox"/> Approved design data and are in a condition for safe operation. <input type="checkbox"/> Non-approved design data specified in Block 13.				19. <input type="checkbox"/> 14 CFR 43.9 Return to Service <input type="checkbox"/> Other regulation specified in Block 13  Certifies that unless otherwise specified in block 13, the work identified in Block 12 and described in Block 13 was accomplished in accordance with Title 14, Code of Federal Regulations, part 43 and in respect to that work, the items are approved for return to service.			
15. Authorized Signature: 		16. Approval/Authorization No.: DMIR-511304-CE		20. Authorized Signature:		21. Approval/Certificate No.:	
17. Name (Typed or Printed): Anthony B. LaPointe		18. Date (m/d/y): 2/27/06		22. Name (Typed or Printed):		23. Date (m/d/y):	
<b>User/Installer Responsibilities</b> It is important to understand that the existence of this document alone does not automatically constitute authority to install the part/component/assembly.  Where the user/installer performs work in accordance with the national regulations of an airworthiness authority different than the airworthiness authority of the country specified in Block 1, it is essential that the user/installer ensures that his/her airworthiness authority accepts parts/components/assemblies from the airworthiness authority of the country specified in Block 1.  Statements in Blocks 14 and 19 do not constitute installation certification. In all cases, aircraft maintenance records must contain an installation certification issued in accordance with the national regulations by the user/installer before the aircraft may be flown.							

8355

# Packing Slip

**SCHROTH®**  
SAFETY PRODUCTS**Schroth Safety Products Corp.**

1371 SW 8th St. Unit 8-A Pompano Beach, FL 33069

Ph: 954-784-3178

Fax: 954-784-3179

usa@schroth.com

## Certificate of Conformance

Schroth Safety Products Corp. hereby certifies that the item(s)/part(s) listed above has/have been manufactured from material/hardware using practices, methods, processes and manufacturing procedures set forth by applicable documentation, specification, drawings and customer requirements. We further certify that the item(s)/part(s) are manufactured in accordance with applicable drawings or specifications current on the date on which the order was placed. Test reports covering materials in these parts and indicating conformance with applicable specifications are on file and subject to examination.

Quality

Date

Date of Manufacture

The conditions and tests required for TSO approval of this article(s) are minimum performance standards. It is the responsibility of those desiring to install the article either on or within a specific type or class of aircraft to determine that the aircraft installation conditions are within the TSO standards. If not within the TSO standards, the article may be installed only if further evaluation by the applicant documents an acceptable installation and is approved by the Administrator.



**SCHROTH Safety Products Corp.**  
**MATERIAL ACCEPTANCE TAG**

Part Number:	14-1400B0B0B0030-01SSP		Quantity:	10
Serial Number:	02/06			
Part Description:	restraint, 4-pt, dart, snap-on, 601black			
P.O./W.O. #	DAR06004-1			
Vendor/Shop:	Step E Sew			
Inspector:	BINGER		Approval	SSPC QC 004
Date:	2-27-06			

Form FQA 2000-3 Rev IR 11/00



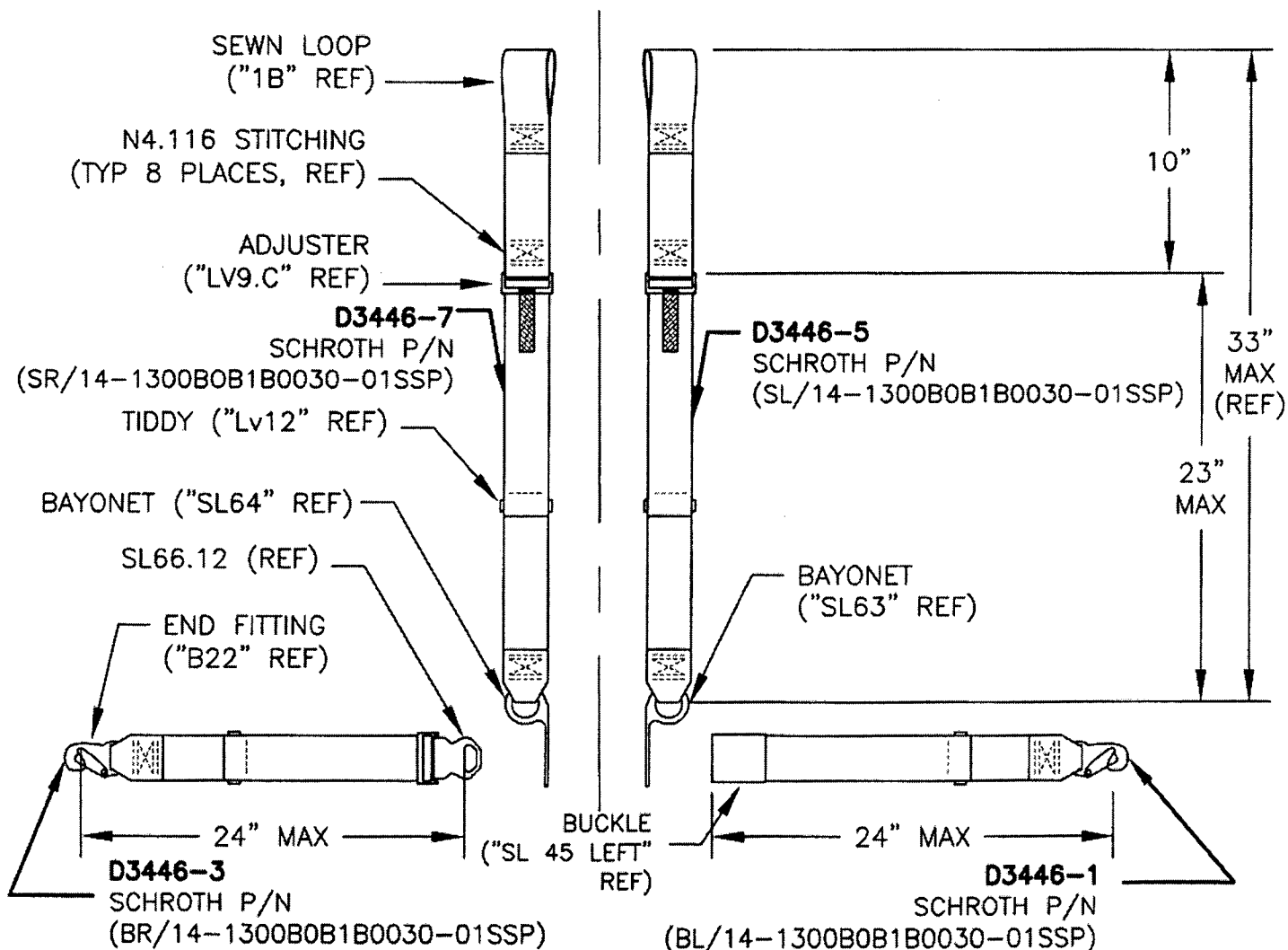
DESIGN CP	DRAWN BY CP	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED <i>[Signature]</i>	APPROVED <i>[Signature]</i>	DRAWING NO. D3446	REV. A SHEET 1 OF 2
DATE 05.08.19		TITLE HARNESS ASSEMBLY	SCALE NTS
A	05.08.19	NEW ISSUE	

RELEASED

05.08.23 *[Signature]*

REFERENCE ON

## SPECIFICATION CONTROL DRAWING



### D3446-041 HARNESS ASSEMBLY

- 1) DESCRIPTION: 4-POINT STATIC HARNESS RESTRAINT SYSTEM WITH LIFT LEVER. TO MEET THE REQUIREMENTS OF TSO-C114.  
LABELLED PER FAR 21.607 WITH ADDITIONAL TEXT ON LABELS:  
"DART AEROSPACE LTD. P/N D3446-041". USE LAMINATED TAGS.
- 2) PURCHASE: SCHROTH SAFETY PRODUCTS, Pompano Beach, FL.  
P/N: 14-1300B0B1B0030-01SSP

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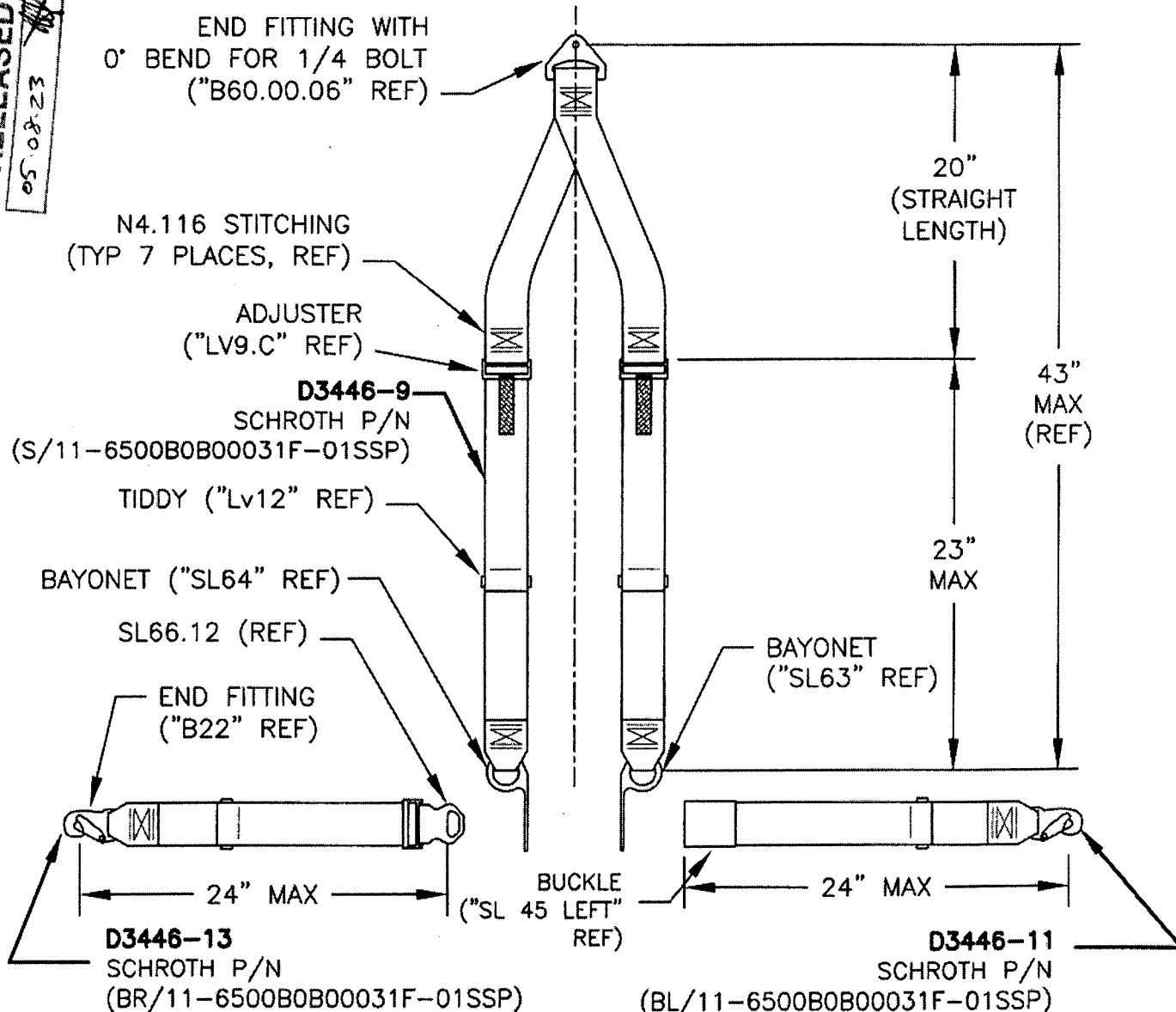


DESIGN CP	DRAWN BY CP	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED <i>[Signature]</i>	APPROVED <i>[Signature]</i>	DRAWING NO. D3446	REV. A SHEET 2 OF 2
DATE 05.08.19	TITLE HARNESS ASSEMBLY		SCALE NTS

## SPECIFICATION CONTROL DRAWING

REFERENCE ONLY

RELEASED  
05.08.23



### D3446-043 HARNESS ASSEMBLY

- DESCRIPTION: 4-POINT STATIC HARNESS RESTRAINT SYSTEM WITH LIFT LEVER TO MEET THE REQUIREMENTS OF TSO-C114  
LABELLED PER FAR 21.607 WITH ADDITIONAL TEXT ON LABELS:  
"DART AEROSPACE LTD. P/N D3446-043". USE LAMINATED TAGS.
- PURCHASE: SCHROTH SAFETY PRODUCTS, Pompano Beach, FL.  
P/N: 11-6500B0B00031F-01SSP

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